

The opening must be sealed and flashed in accordance with prevailing building codes.

back side of the nailing fin to allow the nailing fin to be embedded. Also apply a minimum of two 3/8" beads of appropriate and approved sealant across the entire width of the slab, foundation, or sub-floor in which to embed the sill.

ROLLER TRACK ↘

- 6) With the panel properly installed and closed, finish the installation of the frame head by approximately 3" from the end.
- 7) Fine tune the operating panel. Open and close the panel to check ease of operation. The panel rollers can be adjusted up or down through the lower left and right hand corners of the panel. Remove weight from the panel during adjustment and do not use power tools for adjustments.
- 8) Anchor the panel lock keeper into the pre-dimpled holes in the frame jamb using #8 X 3" pan-head screws. Adjust the height of the keeper to allow minimal movement of the operating panel with a positive engagement. Be sure to shim between the frame jamb and the rough opening as you would with any door strike during a proper installation.
- 9) Be sure to install a proper flashing across the entire width of the door opening. Also be sure to use appropriate sealant to seal between the siding material and the perimeter of the door. A 1/4" gap should be left around the perimeter of the door to allow the installation of backer rods and the application of appropriate sealant.
- 10) Insert the screen from the outside into the outer track of the frame and adjust the screen rollers as needed. You may have to adjust the rollers upward for clearance of the sill. Install the screen lock and handle provided.

It is the sole responsibility of the building owner, architect, and/or contractor to select windows and doors that conform to all applicable doors in accordance with prevailing building codes.
General Aluminum Co. strongly recommends the installation of all windows and